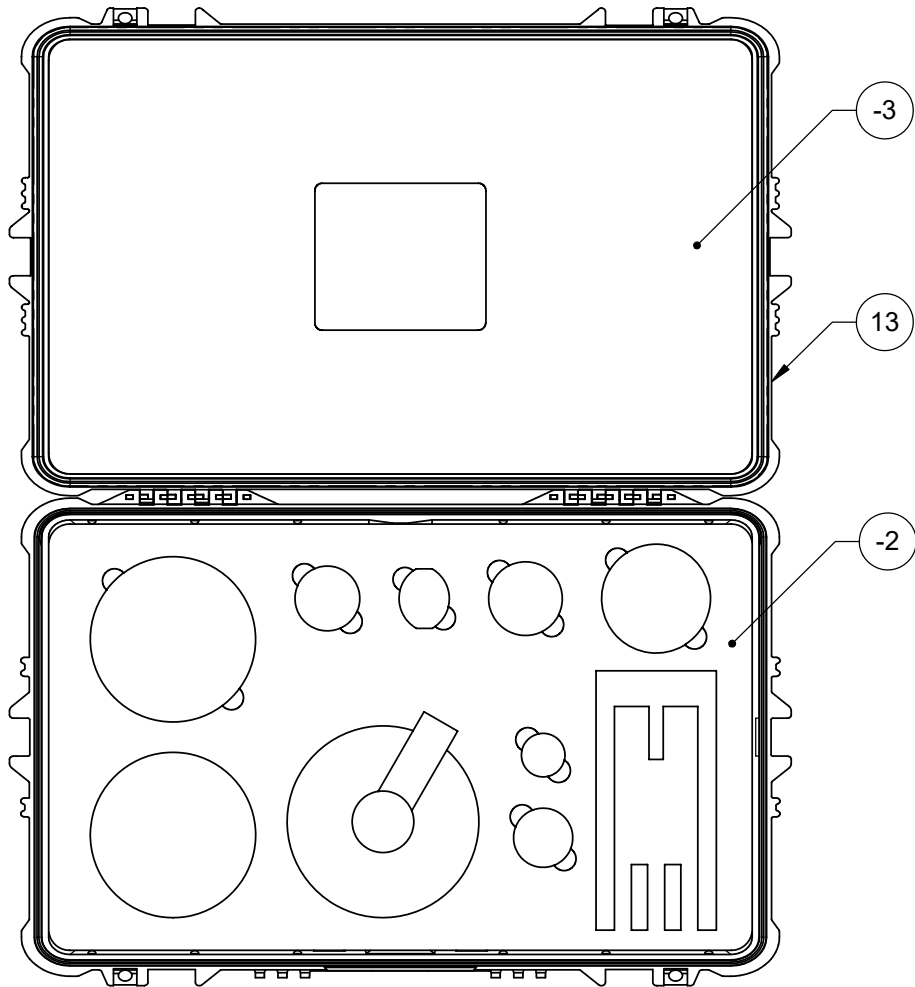





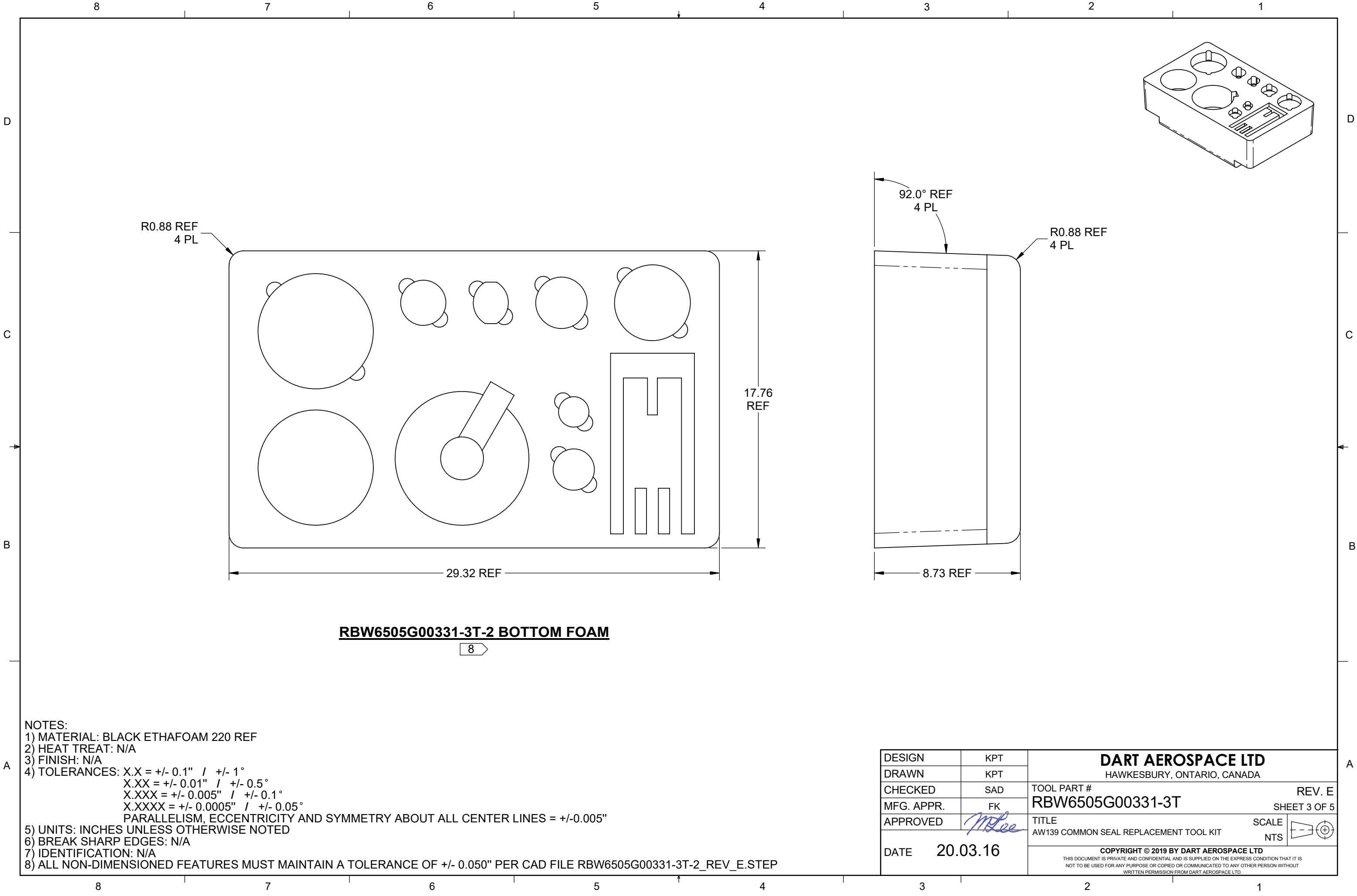
ITEM #	QTY	P/N	DESCRIPTION
-2	1	RBW6505G00331-3T-2	BOTTOM FOAM
-3	1	RBW6505G00331-3T-3	TOP FOAM
13	1	PELICAN#APP-1650-E	PELICAN CASE 1650



**RBW6505G00331-3T-1 PACKAGING ASSEMBLY**

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	SAD	TOOL PART #	REV. E
MFG. APPR.	FK	RBW6505G00331-3T	
APPROVED		TITLE	SHEET 2 OF 5
DATE 20.03.16		AW139 COMMON SEAL REPLACEMENT TOOL KIT	SCALE NTS
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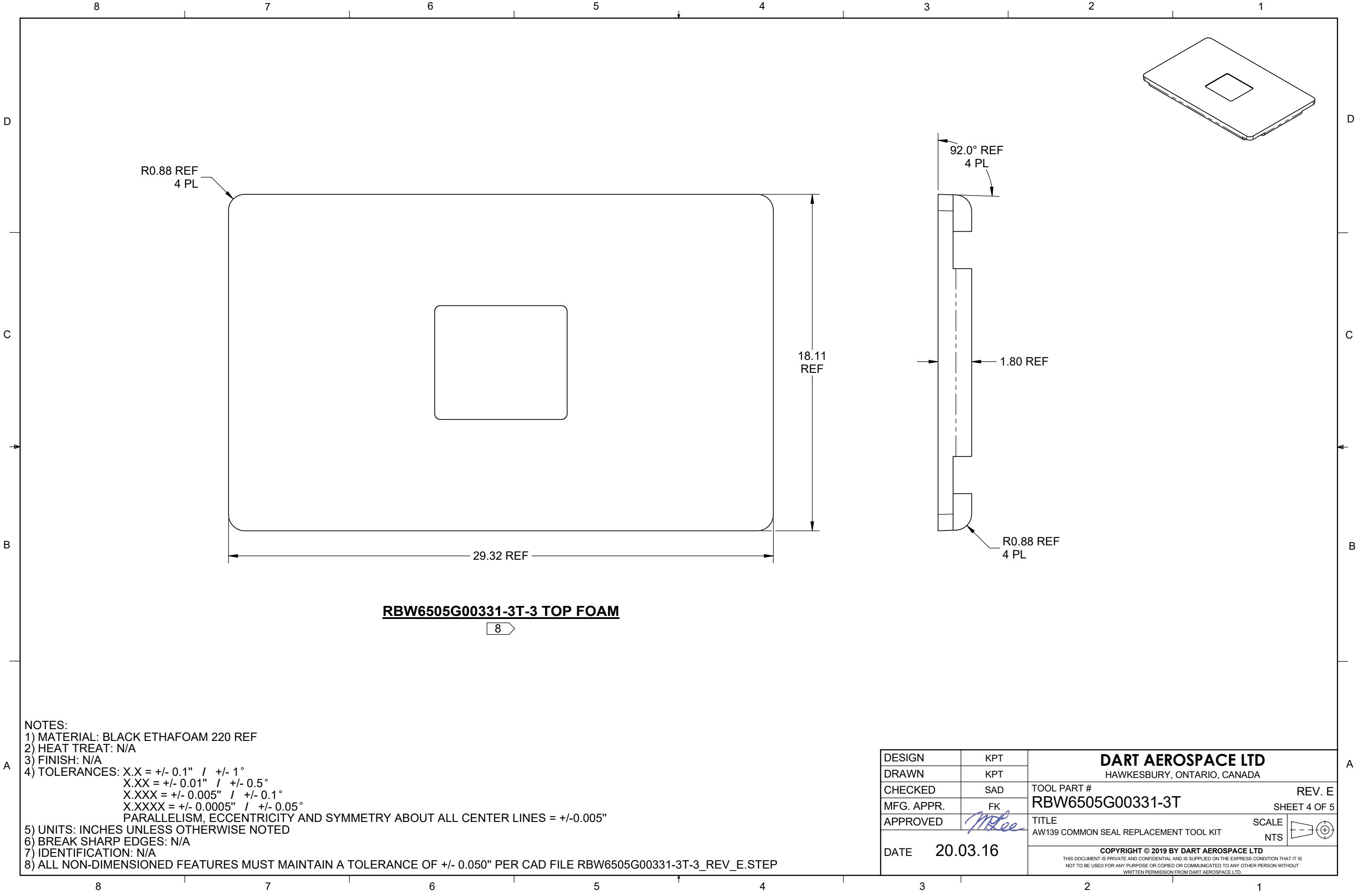


**RBW6505G00331-3T-2 BOTTOM FOAM**

8

NOTES:  
1) MATERIAL: BLACK ETHAFOAM 220 REF  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A  
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6505G00331-3T-2\_REV\_E.STEP

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	SAD	TOOL PART #	REV. E
MFG. APPR.	FK	<b>RBW6505G00331-3T</b>	SHEET 3 OF 5
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 20.03.16		AW139 COMMON SEAL REPLACEMENT TOOL KIT	NTS
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NOTES:

1) MATERIAL: BLACK ETHAFOAM 220 REF

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6505G00331-3T-3\_REV\_E.STEP

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	SAD	TOOL PART #	REV. E
MFG. APPR.	FK	<b>RBW6505G00331-3T</b>	SHEET 4 OF 5
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 20.03.16		AW139 COMMON SEAL REPLACEMENT TOOL KIT	NTS
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